



Technische Steekkaart Fiche Technique Technisches Merkblatt Technical Data Sheet

# EXC98050M LOW MIGRATION

# CHARACTERISTIC

EXC98050M is a UV flexo coating with radical curing.

# PROPERTIES

Article	Viscosity Din 4 at 21°C	Cure	Hot stampable	Slip	Gloss	Rub/scuff	Property
EXC98050MTP	80-100s	High	Yes	Medium	Low	High	Matt Low Migration

### TYPES

• Radical chemistry

### APPLICATION AREA

- Varnishing machines / coaters
- Recommendation anilox: 9 to 12 cm<sup>3</sup>

# SUITABLE SUBSTRATES (min. surface tension 38 dynes/cm)

- All kinds of paper and board
- Certain corona treated PE-films
- Other substrates: to be tested

### REMARKS

- Shelf life: all UV varnishes have a 12-month shelf life guarantee. This guarantee covers 12 months from the date of manufacture (which is mentioned on the label). In order to give this guarantee, certain recommendations must be followed: UV varnishes should be kept on stock at temperatures between 15 25°C and they should not be exposed to direct sunlight. If possible, store the varnish in a dark room.
- Stir well before use.

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 Knowing that the final result of a printed matter depends on a diversity of materials and working conditions, this information should only be seen as a guideline, based on our latest research, without any guarantee or commitment from our side.
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 TEMPLATENR: TEMP0087
 DATUM EERSTE EDITIE: 15/03/2013

 REVISIENUMMER: 0.0
 REVISIEDATUM:

# TOYOIN

# PACKAGING

- 5 kg pail
- 10 kg pail
- 25 kg pail

# PRODUCT SAFETY

This coating is only suitable for use on the non-food contact side of food packaging, provided they are applied using the relevant Good Manufacturing Practices (GMP) and according to the guidelines in this Technical Data Sheet.

The printer, converter and packer/filler each have a responsibility to ensure that the finished – printed - product is fit for the intended purpose and that the ink and coating components do not migrate into the food at levels that exceed legal, regulatory and industry defined requirements

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